

## Y-7 Yoke

### AC/DC Electromagnetic Yoke

The Y-7 yoke is a durable, high-strength AC/DC magnetic yoke designed to detect surface and sub-surface indications in the most rugged applications.

Featuring sealed chemical-resistant construction, articulating legs to contour to any part shape and robust strain-relieved twelve-foot cord for field use, the Y-7 is ideal for inspection of welds and other remote testing.

Solid-state controls allow the operator to use AC magnetic fields for surface indications or DC magnetic fields for sub-surface indications to meet inspection needs.

#### FEATURES

- Sealed, durable construction
- Chemical and abrasion resistant
- AC and DC operation options for surface and sub-surface inspection
- Exceeds ASTM lifting specifications
- Individual serial number for each yoke

#### SPECIFICATION COMPLIANCE

- ASME BPVC
- ASTM E709
- ASTM E1444
- ASTM E3024
- ISO 9934-3



#### APPLICATIONS

**Defect location:** Surface and subsurface

**Ideal for:**

- Field testing
- Spot inspections
- In-service inspections
- Demanding environments
- Weld inspection

**Defect examples:**

- Inclusions
- Seams
- Shrink cracks
- Tears
- Laps
- Welding slag
- Grinding cracks
- Quenching cracks
- Fatigue cracks

## PRODUCT PROPERTIES

<b>Weight</b>	8.0 lb / 3.6 kg
<b>Leg Span</b>	2 - 12 in / 5.1 - 30 cm
<b>Cord Length</b>	12 ft / 3.7 m
<b>Duty Cycle</b>	25%, max on time is 90 seconds
<b>Electrical Requirements</b>	115V - 60 Hz: 6.0 A 220/230V - 50/60 Hz: 2.7 A

## USE RECOMMENDATIONS

<b>NDT Method</b>	Magnetic Particle Testing
<b>Recommended Accessory</b>	Yoke Test Weight, PN 624115*

\* Yokes are compliant based on the lift test required in the specification. The lift test is 10 lbs for AC and a minimum of 30 lbs for DC.

## PART NUMBERS

Series	What's Different?				Ships to
	Part Number	Voltage	Plug	Contents	
Y-7 Yoke	625643	115V	Type B	Y-7 yoke & carrying case	All non-EU countries*
	625644	220/230V	Not included	Y-7 yoke & carrying case	
Y-7 Yoke Test Kit**	43509	115V	Type B	Y-7 Yoke, #1 Gray powder, #8 Red power, paint marker, shop cloth & carrying case	North America, South America and Southeast Asia only.
	620741	220/230V	Not included	Y-7 Yoke, #1 Gray powder, #8 Red power, paint marker, shop cloth & carrying case	

\*\* The Y-7 yoke does not carry a CE mark and is not labelled to EU standards; it cannot be shipped to EU countries.